

Abstract

The invention is directed to a die head (1) for an extruder, comprising an outer shell (2), an inner cylindrical mandrel (4), an annular die gap (19) located on an outlet side, at least one opening for supplying the melted mass, at least one distribution element (6) for distributing the melted mass in a central ring channel merging into the die gap, whereby the distribution element (6) and/or an inflow channel (16) are formed such that the distribution element (6) is set in torsional motion around the longitudinal axis of the mandrel (4) due to the inflow of melted mass, and that the flow of melted mass is channeled into the central ring channel.